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ANTHONY  
OF  
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*Icon painted by Sister Janet Heder.*

*Sister Janet Heder*  
*Born on September 30, 1929 in Hartford, Wisconsin*

*Received into the School Sisters of St. Francis*  
*on June 13, 1946*

*Perpetual Profession of Vows*  
*on June 21, 1954*

*Born to Eternal Life on Tuesday, August 8, 2023*  
*at Sacred Heart, Milwaukee, Wisconsin*

*Mass of Christian Burial*  
*Monday, August 21, 2023, 11:00 a.m.*  
*St. Joseph Chapel, Milwaukee, Wisconsin*

*Rite of Committal*  
*Monday, August 21*  
*in Old St. Peter's Cemetery, Slinger, Wisconsin*

### **Places of Ministry**

St. William School, Chicago, Illinois  
St. Anthony School, Highland, Wisconsin  
St. Matthew School, Campbellsport, Wisconsin  
St. Alphonsus School, Lemont, Illinois  
St. Mark School, Kenosha, Wisconsin  
St. Boniface School, Germantown/Goldendale, Wisconsin  
St. Albert School, Milwaukee, Wisconsin  
St. Alphonsus School, Greendale, Wisconsin  
St. Anthony School, Menomonee Falls, Wisconsin  
St. Peter School, Slinger, Wisconsin  
Holy Trinity School, Kewaskum, Wisconsin  
St. Peter Church & School, Slinger, Wisconsin

### **Ministry of Prayer and Presence**

Sacred Heart, Milwaukee, Wisconsin

*Mass of Christian Burial*  
*Sister Janet Heder, OSF*  
*Introductory Rite*

**Greeting**                      Father Richard Stoffel

**Sprinkling with Holy Water**

**Placing of the Pall**

**Entrance Hymn**            I Call You to My Father's House

NEW BRITAIN CM

Delores Dufner



1. I call you to my Fa - ther's house, A love - ly\_\_
2. Lay down your sor - row, calm your fear; The Fa - ther
3. Al - though the\_ way be hard and long In - to the\_\_
4. I have pre - pared a wed - ding feast Of fin - est\_\_
5. I call you to my Fa - ther's house, A love - ly\_\_



1. dwell - ing place.\_\_\_\_\_ He comes\_\_ to\_\_ meet you
2. bids you come.\_\_\_\_\_ With o - pen\_\_ arms he
3. prom - ised land,\_\_\_\_\_ Be not\_\_ a - fraid to
4. food and wine.\_\_\_\_\_ O join\_\_ us\_\_ at this
5. dwell - ing place.\_\_\_\_\_ Be not\_\_ a - fraid to



1. on\_\_ the\_ road, Arms read - y\_\_ to em - brace.\_\_\_\_\_
2. wel - comes you To your e - ter - nal home.\_\_\_\_\_
3. walk\_\_ with me: I hold you by the hand.\_\_\_\_\_
4. ban - quet where My friends, the saints now dine.\_\_\_\_\_
5. trav - el\_\_ there And meet him face to face.\_\_\_\_\_

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**Placing of the Vow Paper & Response in Faith**

**Words of Remembrance**     Sister Carol Ann Jaeger

**Opening Prayer**

*Liturgy of the Word*

**First Reading**     Deuteronomy 31:9-13

**Responsorial Psalm**

Psalm 98

Alstott



**R. Sing to the Lord a new song, for he has done mar-vel-ous deeds.**

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**Second Reading**     Ephesians 1:6, 11-14

**Gospel Acclamation**

**Alleluia, Alleluia, Alleluia**

I am the resurrection and the life, **says** the Lord.  
Whoever believes in me will **live** forever.

**Gospel**     Luke 24:13-35

**Homily**     Father Richard Stoffel

**Prayer of the Faithful**

# Liturgy of the Eucharist

## Procession of Gifts and Preparation of the Altar

### Please rise after the Invitation:

*Pray sisters and brothers,  
that my sacrifice and yours may be acceptable to God,  
the almighty Father.*

Presider: The Lord be with you.

All: **And with your spirit**

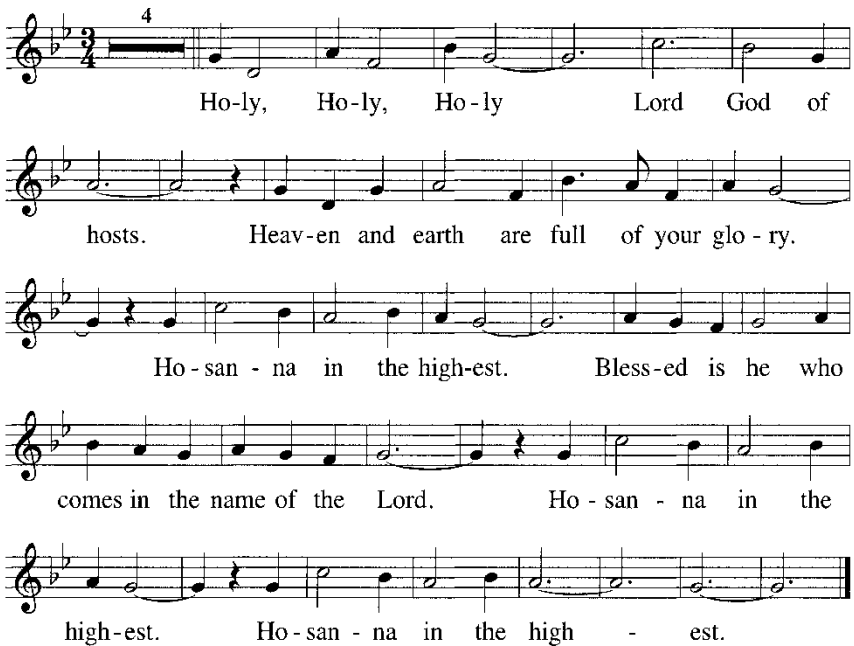
Presider: Lift up your hearts.

All: **We lift them up to the Lord.**

Presider: Let us give thanks to the Lord our God.

All: **It is right and just.**

## Eucharistic Acclamations    Mass of Creation    M. Haugen



4

Ho-ly, Ho-ly, Ho-ly Lord God of  
hosts. Heav-en and earth are full of your glo-ry.  
Ho-san-na in the high-est. Bless-ed is he who  
comes in the name of the Lord. Ho-san-na in the  
high-est. Ho-san-na in the high-est.



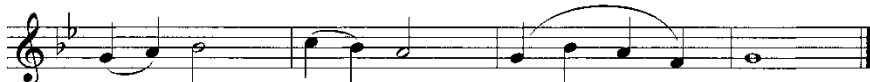
When we eat this Bread and drink this Cup, we pro -



claim your Death, O Lord, un - til you come a - gain.



A - men, a - men, a - men.



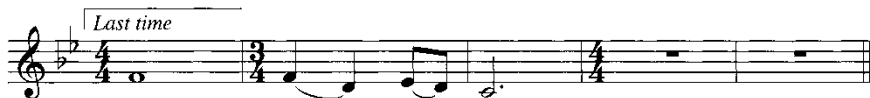
A - men, a - men, a - men.



Lamb of God, you take a-way the sins of the



world, have mer - cy on us.



world, grant us peace.

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**All     Lord, I am not worthy  
that you should enter under my roof,  
but only say the word  
and my soul shall be healed.**

*There will be two Communion stations.  
Please come up the narrow aisle.  
Return by the middle and far side aisles.*

**Communion Processional**

**Bread of Life**

Farrell

Refrain



Bread of life, hope of the world, Je-sus Christ, our broth - er:

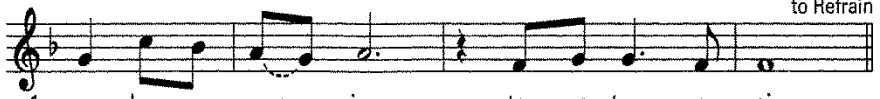


feed us now, give us life, lead us to one an - oth - er.

Verses



1. As we pro-claim your death, as we re - call your life, we re-
2. The bread we break and share was scat-tered once as grain: just as
3. We eat this liv - ing bread, we drink this sav-ing cup: sign of
4. Hold us in u - ni - ty, in love for all to see; that the
5. You are the bread of peace, you are the wine of joy, bro-ken



- |                                 |                            |
|---------------------------------|----------------------------|
| 1. mem - ber your prom - ise    | to re - turn a - gain.     |
| 2. now it is gath - ered,       | make your peo - ple one.   |
| 3. hope in our bro-ken world,   | source of last - ing love. |
| 4. world may be - lieve in you, | God of all who live.       |
| 5. now for your peo - ple,      | poured in end - less love. |



## *Final Commendation*

### Invitation to Prayer

#### Song of Farewell

#### Go Now in Peace

Schutte

Go now in peace, faith-ful friend of God, as you  
take our love in-to par - a - dise.  
God's ho - ly an - gels will lead you home to the  
wide wait-ing arms of the Lord.

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### Prayer of Commendation

# Closing Hymn

# Holy God, We Praise Thy Name

GROSSER GOTT

Holy God, we praise thy Name, Lord of all, we bow before thee;  
All on earth thy scepter claim, all in heaven above adore thee;  
//: Infinite thy vast domain, everlasting is thy reign.://

Gros - ser Gott, wir lo - ben dich;  
Su - ma Dios tu gran po - der;

Herr, wir prei - sen dei - ne Stär - ke.  
Can - tael or - be mon - tey lla - no.

Vor dir neigt die Er - de sich  
Cuan - tola gen - teal can - zaa ver.

und be - wun - dert dei - ne Wer - ke.  
O - brai - men - sa de tu ma - no;

Wie du warst vor al - ler Zeit,  
Glo - ria, Gra - cias mily ho - nor.

so bleibst du in E - wig - keit!  
De - mos to - dos al Se - ñor!

Holy Father, Holy Son, Holy Spirit, Three we name thee,  
While in essence only One, undivided God we claim thee;  
//: And adoring, bend the knee while we own the mystery.://

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*Important Information:*

*Never dispose of an icon in a garage sale, rummages sale, or household sale. If it is no longer wanted, please take it to an orthodox or Catholic Monastery to be taken care of. If you are near to Holy Hill, please give it to the secular Carmelite Community or the Friars.*

*Remember this represents the presence of the saint, Mary, or Christ Himself. God is present through these icons and they need to be treated with utmost respect.*

*Thank you for taking care of each and every one. God will reward you and bless you. My prayers will always be with whoever has or sees this icon.*

*As the iconographer I prayed for all who will see this icon and in particular the family that houses it.*

*Emmaus Icon Studio*

*Iconographer/Holy Spirit/  
of Ruth Malsack*

*Icons Through the Hand*

